



Industrie Service

CERTIFICATE

TÜV SÜD-W-0679.2017.001

Manufacturer: **Steeltec d.o.o. Loznica**
Stanoja Glavaša bb
RS – 15300 Loznica

Plant(s): **Grobljanska bb**
RS – 22426 Jarak

The above mentioned company fulfils the

**comprehensive quality requirements for fusion
welding of metallic materials**

according to

EN ISO 3834-2

Contract: 18738924

Valid until: September 2020

Munich, September 20, 2017

Certification Body
Material and Welding Technology


Frank Steidl



EQ2788847

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany



The following range is certified according to EN ISO 3834-2

Scope of production: - Steel constructions

Base material(s): - 1.1, 1.2, 8.1
(Group(s) according to EN ISO/TR 15608)

Dimension of items: Thickness up to 40 mm, max. length 15 m,
max. \varnothing 4500 mm, max. piece weight 16 t

Welding processes: 111 Manual metal arc welding
(Process numbers according to EN ISO 4063) 135 MAG welding with solid wire electrode
141 TIG welding with solid filler material (wire / rod)

Welding supervisor: Mr. Radoljub Došić (EWE)
Deputy: Mr. Miloš Stoisavljević

Personnel for non-destructive testing:
Responsible: Mr. Petar Tošić
Deputy: Mr. Saša Mitković

All other relevant data are detailed in our report no P-SRB-17-09-075-090.

Remarks:
None



General Provisions

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have a recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.



Industrie Service

SERTIFIKAT

TÜV SÜD-W-0679.2017.001

Kompanija: **Steeltec d.o.o. Loznica**
Stanoja Glavaša bb
RS – 15300 Loznica

Proizvodni pogon: **Grobljanska bb**
RS – 22426 Jarak

Ispunjava

Sveobuhvatne zahteve kvaliteta kod zavarivanja
topljenjem metalnih materijala

prema standardu

EN ISO 3834-2

Porudžbina: 18738924

Važi do: Septembra 2020

Minhen, Septembar 20, 2017

Certification Body
Material and Welding Technology


Frank Steidl



EQ2788847



Navedeno područje važenja je sertifikovano na osnovu EN ISO 3834-2:

Područje važenja:	- Čelične konstrukcije
Osnovni materijal: (Grupa prema CEN ISO/TR 15608)	- 1.1, 1.2, 8.1
Dimenzije proizvoda:	debljina do 40 mm, dužina do 15 m, max. Ø 4500 mm, max. težina komada 16 t
Koordinator zavarivanja: (Procesi zavarivanja u skladu sa EN ISO 4063)	111 E ručno elektrolučno zavarivanje obloženom Elektrodom 135 MAG zavarivanje punom žicom pod zaštitom aktivnog gasa 141 TIG zavarivanje punom žicom
Koordinator zavarivanja:	g. Radoljub Došić (EWE)
Zamenik:	g. Miloš Stoisavljević
Osoblje za ispitivanje bez razaranja (NDT):	
Odgovoran:	g. Petar Tošić
Zamenik:	g. Saša Mitković

Svi ostali važeći podaci su navedeni u našem izveštaju No. P-SRB-17-09-075-090.
Sva osnovna regulaciona pravila (videti sledeću stranu) moraju se uzeti u obzir

Napomene:
nema



Osnovne odredbe

Ukoliko neki od navedenih rukovodioca zavarivanja napusti kompaniju, ili dođe do promena u procedurama zavarivanja i testiranja ili se važan deo opreme potreban u ovom procesima promeni ili se izmeni bilo koja od garancija kvaliteta u vezi sa zavarivanjem, to se mora prijaviti najpre TÜV SÜD Industrie Service GmbH (u daljem tekstu kao TÜV SÜD). Ako je neophodno, TÜV SÜD će pokrenuti novu proveru u kompaniji. Isto se primenjuje i u trajnom prekidu zavarivačkog posla.

Ukoliko se jave bilo kakve smetnje u kvalitet kompanije, TÜV SÜD će imati pravo da proveri kompaniju i da sprovede odgovarajuća testiranja u bilo kom trenutku bez predhodne najave.

Sertifikat može biti poništen, dopunjen ili izmenjen sa trenutnim posledicama i bez ikakve nadoknade, ukoliko se uslovi pod kojima je izdat promene ili ako se odredbe i klauzole istaknute u ovom sertifikatu ili relevantnom izveštaju nisu ispunjene.

Ovaj sertifikat će postati nevažeći, ako supervizor zavarivanja napusti kompaniju.

Autorizacija će biti suspendovana sve dok kompanija ne pronađe odgovornog supervizora i adekvatna zamenu.

Aplikaciju za obnavljanje bi trebalo predati TÜV SÜD najmanje dva meseca pre isteka sertifikata.

Nevažeći ili povučeni sertifikati se moraju odmah vratiti TÜV SÜD.

Ovaj sertifikat se može kopirati ili objavljivati samo u celosti u reklamne i druge svrhe. Tekst pro-mocionog materijala ne sme biti drugačiji od ovog u sertifikatu.